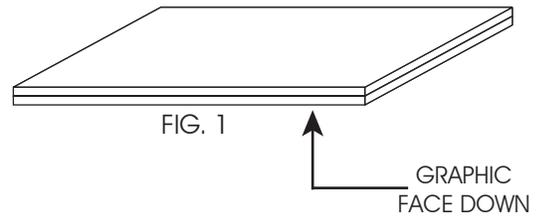


SOOPER HINGE

INSTALLATION INSTRUCTIONS

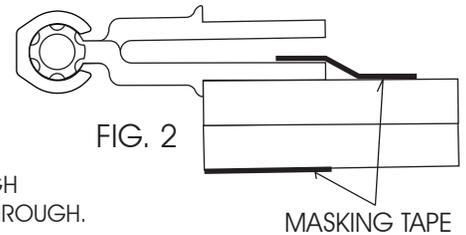
STEP 1 - PREPARATION

1. **ON A FLAT SURFACE** PLACE BOTH SUBSTRATES, GRAPHICS FACE DOWN, ONE ON TOP OF THE OTHER - FIG. 1
2. MAKE SURE THE GRAPHICS ARE GOING IN THE SAME DIRECTION.
3. LINE UP EDGES AND SECURE SIGN FACES TOGETHER WITH MASKING TAPE



STEP 2. - SUBSTRATE PREPARATION

1. PLACE HINGE ON BACK SIDE OF GRAPHIC FACE AS SHOWN IN FIG. 2.



2. CENTER THE HINGE SO THE MEASUREMENT IS THE SAME ON BOTH SIDES OF THE HINGE AS SHOWN IN FIG. 3 AND SECURE HINGE TO SIGN FACE ON LEFT HAND HINGE PIECES ONLY WITH MASKING TAPE (FIG 2). ON THE GRAPHIC SIDE OF BOTTOM SHEET, PLACE MASKING TAPE UNDER WHERE THE DRILL POINT WILL BREAK THROUGH FOR BOTH HOLES (FIG 2) AND MAKE SURE SIGN FACES ARE SUPPORTED WHEN DRILLING THROUGH. THE USE OF A DRILL PRESS IS HIGHLY RECOMMENDED

3. ON THE LEFT HINGE PIECES **ONLY** SPOT HOLE LOCATION - FIG 3.

4. AFTER SPOTTING HOLES REMOVE HINGE REMOVE HINGE AND DRILL ALL THE WAY THROUGH BOTH SUBSTRATES WITH A 1/4" DRILL BIT. **WHILE DRILLING HOLE MAKE SURE DRILL IS HELD PERPENDICULAR TO SURFACE.**

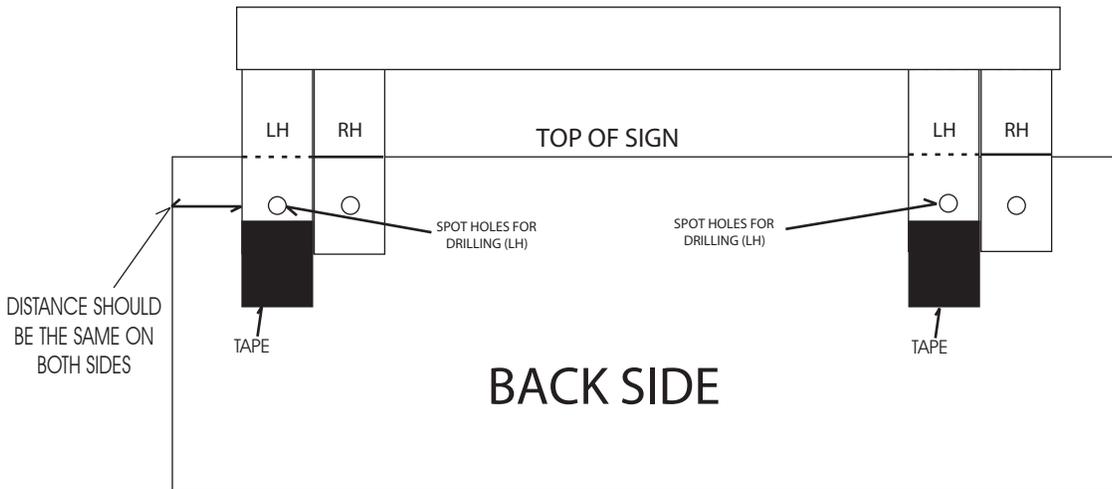


FIG. 3

STEP 3.

1. SOOPER HINGE IS NOW READY FOR INSTALLATION - FIG. 4.
2. REMOVE TAPE AND SEPARATE SIGN FACES.
3. INSTALL HINGE ON BACK OF MATERIAL USING SCREWS PROVIDED AND INSERT SCREWS FROM GRAPHIC SIDE AS SHOWN.
4. PLACE WASHERS ON SCREWS AND THEN NYLOK NUTS.
5. TIGHTEN NUTS SECURELY BUT **DO NOT OVERTIGHTEN.**

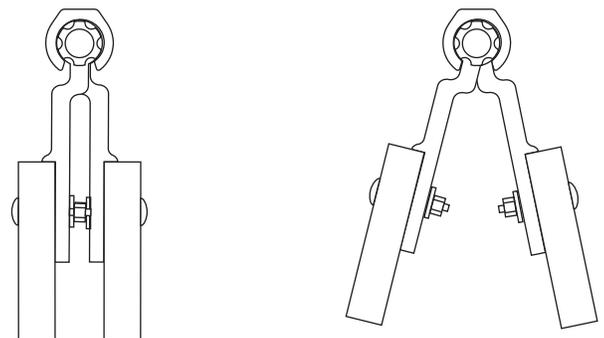


FIG. 4